

packgen 11HG2W Flexible Composite Container

MATERIALS INCLUDED:

- Container
- Pre-installed Liner
- Cable Ties (when required)

ADD'L MATERIALS REQUIRED - NOT INCLUDED:

- 1/2" X 0.020" 600 lb Polyester Strapping
- Pallet - must meet specific minimum requirements
(See reverse for pallet details)

- FOR SOLIDS ONLY -

SET UP INSTRUCTIONS:

1 Containers arrive folded down.



2 To prepare for filling, stand container upright on the pallet so label is on same side as pallet openings.

3 Open the liner and secure it to the filling device. When inflation is required, fill with a compatible gas not to exceed 5 inH₂O. Fill enough to fully expand the packaging, being careful not to over-inflate. Over-inflation could cause damage or injury.

4 Once the container has been expanded, confirm that the container is positioned properly on the pallet, then proceed with filling.

Containers prepared for shipment must NEVER overhang pallet or container failure may occur

5 After filling, seal the inner liner by first clearing the fill spout area of any foreign material. Lay liner flat and heat seal, or twist and use a cable tie. Place the cover on the container ensuring that lift straps are stowed beneath the cover. Secure the entire package to the pallet with a minimum of two 1/2" wide plastic straps.

Banding Procedure:

Use 1/2" x 0.020" polyester strapping material with minimum 600 lb breaking strength or greater.

Feed bands through the entry points of the forklift opening of the wooden pallet and then loop around the top of the container. Ensure each band is approx. centered of the forklift pocket.

Use automatic or manual banding/tension tool to tighten the bands until the top of the container starts to deform. (approx. 75-100 ftlb.)

Secure each plastic band with a metal clip or welding method. When using a manual crimping tool, ensure type/style of clip is appropriate for banding and per strap manufacturers recommendations. When using the welding method, "welded" tests should be conducted to ensure that the finished seal is of acceptable quality. Whether the strap ends are welded or mechanically gripped, the equipment used should be in good condition

IMPORTANT NOTICES

11HG2W containers are manufactured under CA2006040035.

The outer packaging must be secured to any detachable pallet to ensure stability in handling and transportation. Where a detachable pallet is used, its top surface must be free from sharp protrusions that might damage the IBC. 178.707 (c)5(ii)

Lift straps are to aid the discharging of the container and are NOT intended to be used in transport.

STACKING

**Stack in accordance to markings on container
STACK ONLY WHEN FULL**

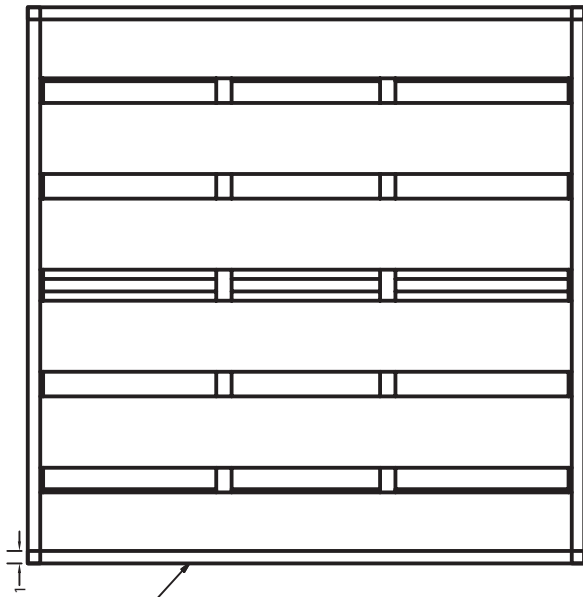


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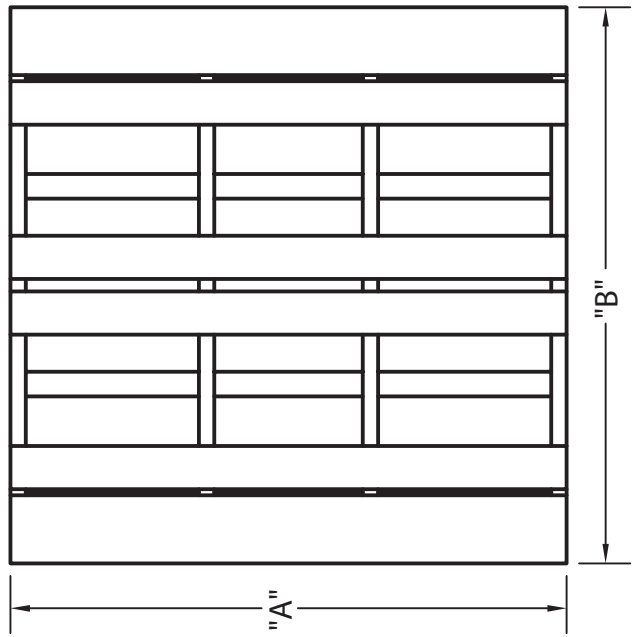
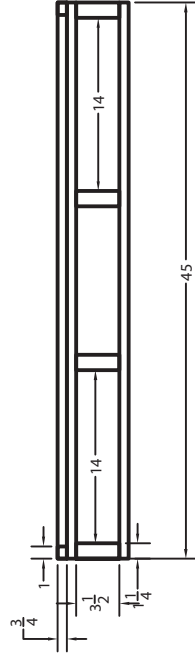
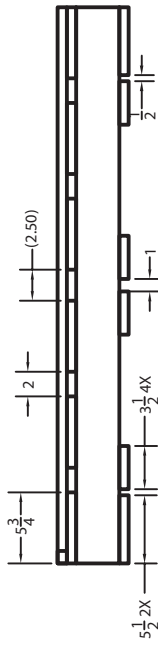
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Notes:

1. Top Deck 3/4 inch, See Table for quantity
2. Bottom Boards 3/4 inch, See Table for quantity
3. Runners, See Table for quantity
4. 1"x 1" Edge Frame, See table for size
5. The pallets are designed and constructed to the (US) National Wooden Pallet & Container Association recommendations.



- 3											
- 2	48" 48"	7	6	4	4" Sq						
- 1	45" 45"	6	6	4	45" Sq						
DASH "A" "B"		MIN	MIN	MIN	OD						
Dimensions		Top Boards		Bottom Boards		Runners		Frame			
DRAWN		11/21/2006		TITLE							
CHECKED											
QA											
MFG											
APPROVED											
SIZE		A		DWG NO		101665		REV		2	
SCALE								PAGE		2 OF 2	

-1, 45" x 45", 2 Way Pallet
-2, 48" x 48", 2 Way Pallet